

FIG. 1

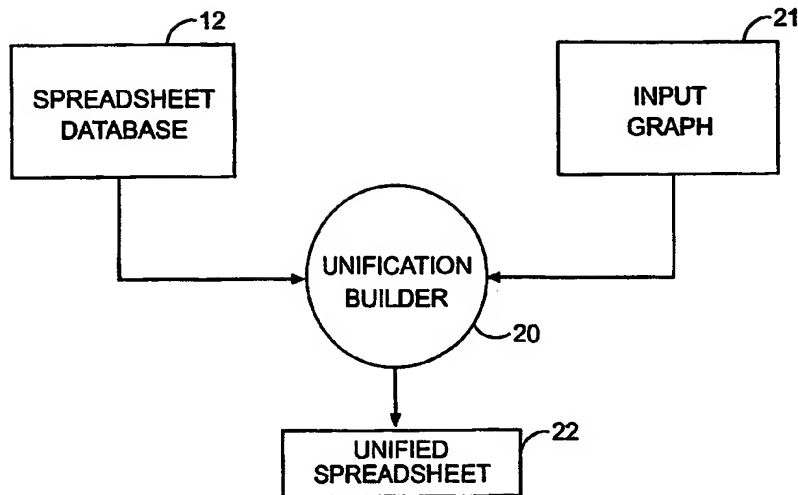


FIG. 2

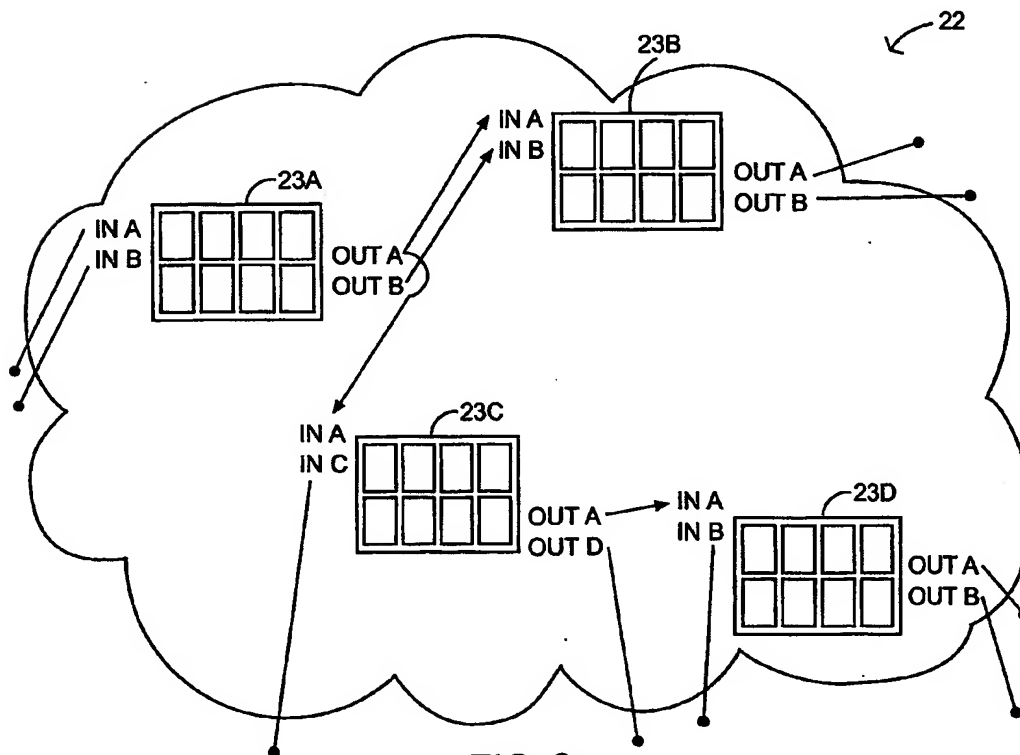


FIG. 3

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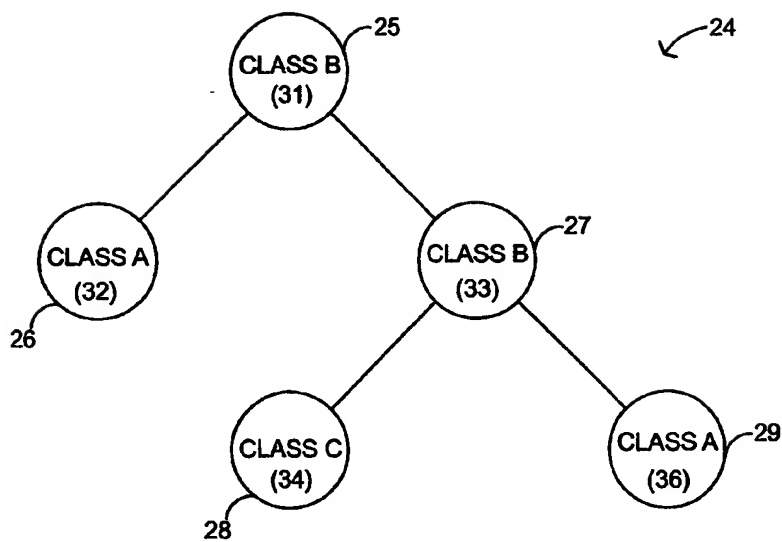


FIG. 4

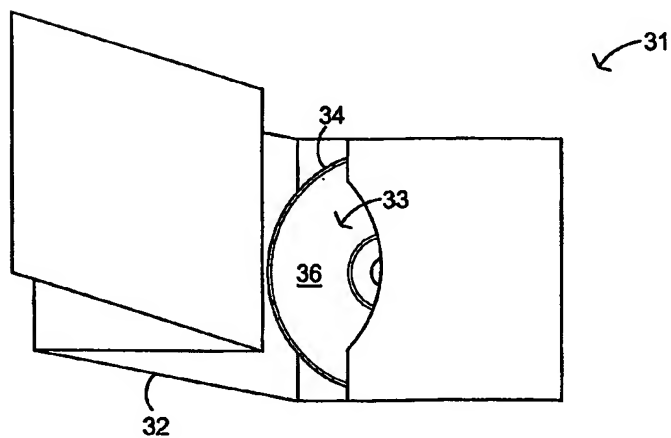


FIG. 5

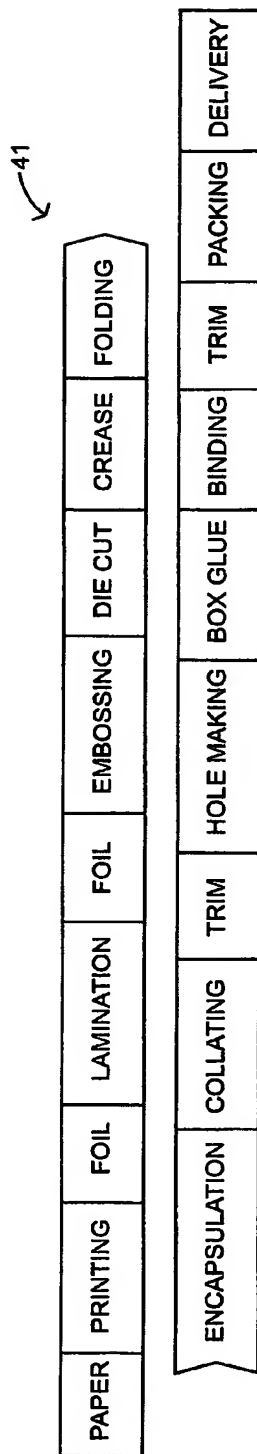


FIG. 6A

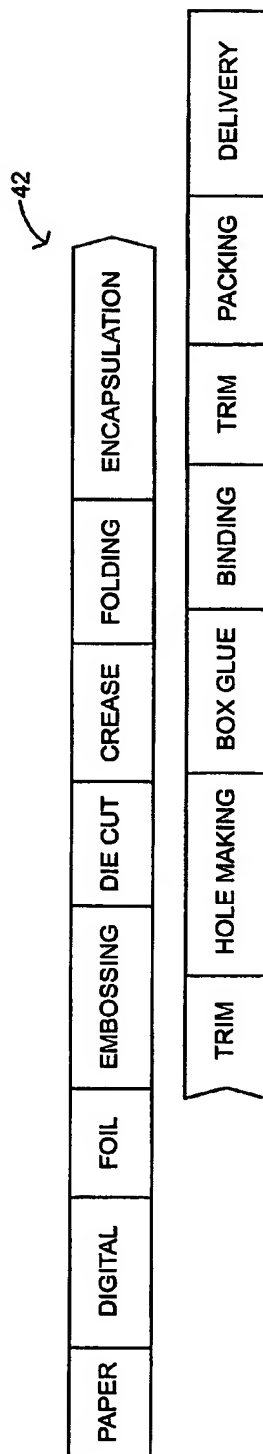


FIG. 6B

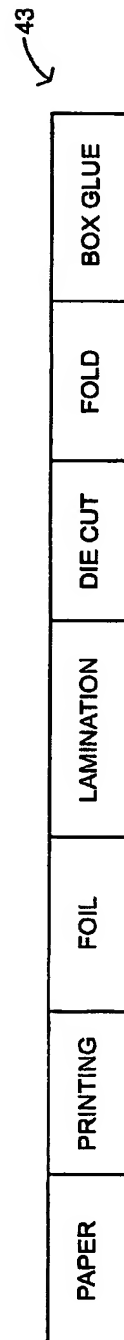
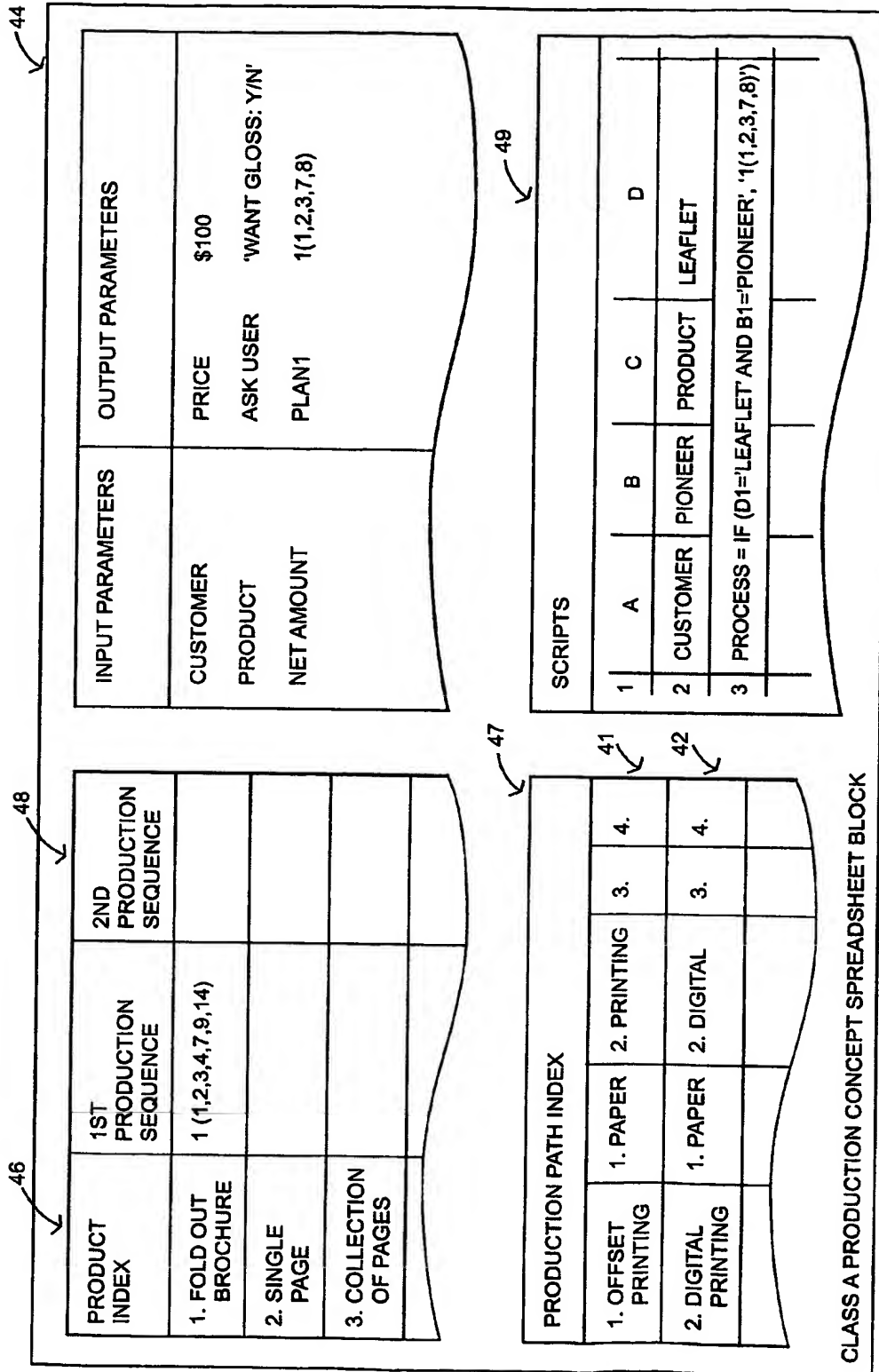


FIG. 7

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PRODUCT INDEX	1ST PRODUCTION SEQUENCE	2ND PRODUCTION SEQUENCE
1. CD KIT	1 (1,3)	2 (1,3)
2. BOOK		
3. LABELING STICKER	2 (1)	

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INPUT PARAMETERS	OUTPUT PARAMETERS
NET AMOUNT	PRICE \$200
BINDING TYPE	PLAN1 1(1,3), 2(1,3)
CUSTOMER	
PRODUCT	

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PRODUCTION PATH INDEX			
1. AUTO BOX LINE	1. BOX INTEGRATION	2. UPC LABEL	3. 4.
2. MANUAL BOX LINE	1. INTEGRATION	2. UPC	3. 4.

SCRIPTS

	A	B	C	D
1				
2	CUSTOMER	PIONEER	PRODUCT	LEAFLET
3	PROCESS = IF (D1='CD KIT', '1(1,3); 2(1,3)')			

CLASS B PRODUCTION CONCEPT SPREADSHEET BLOCK

FIG. 9

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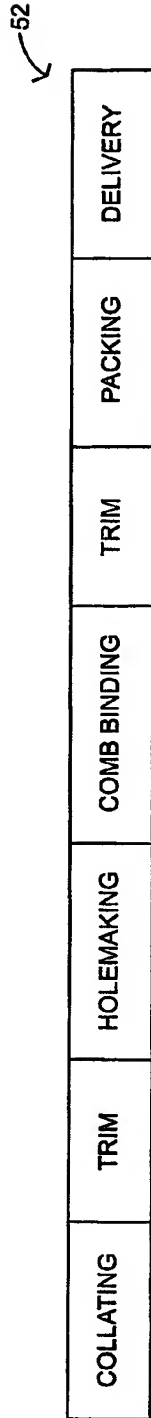


FIG. 10A

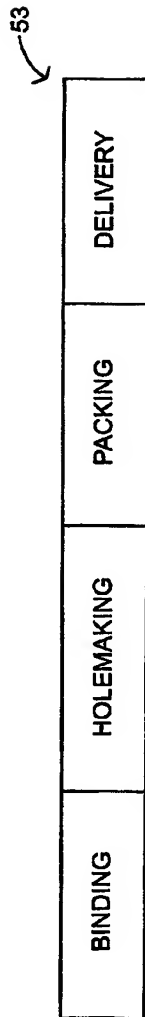


FIG. 10B

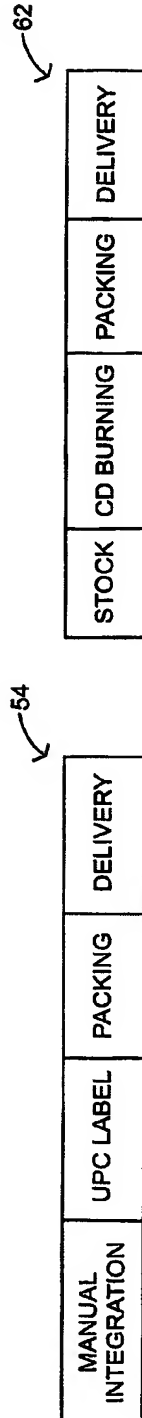


FIG. 10C

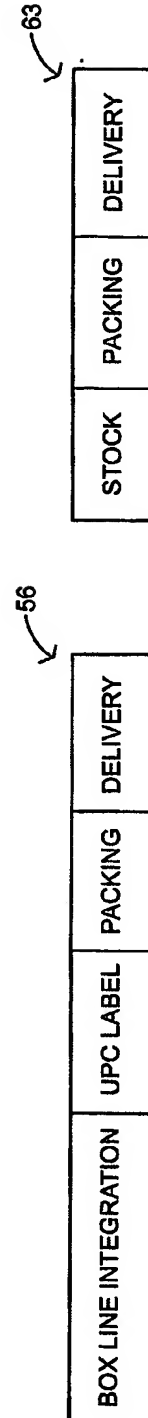


FIG. 10D

FIG. 12B

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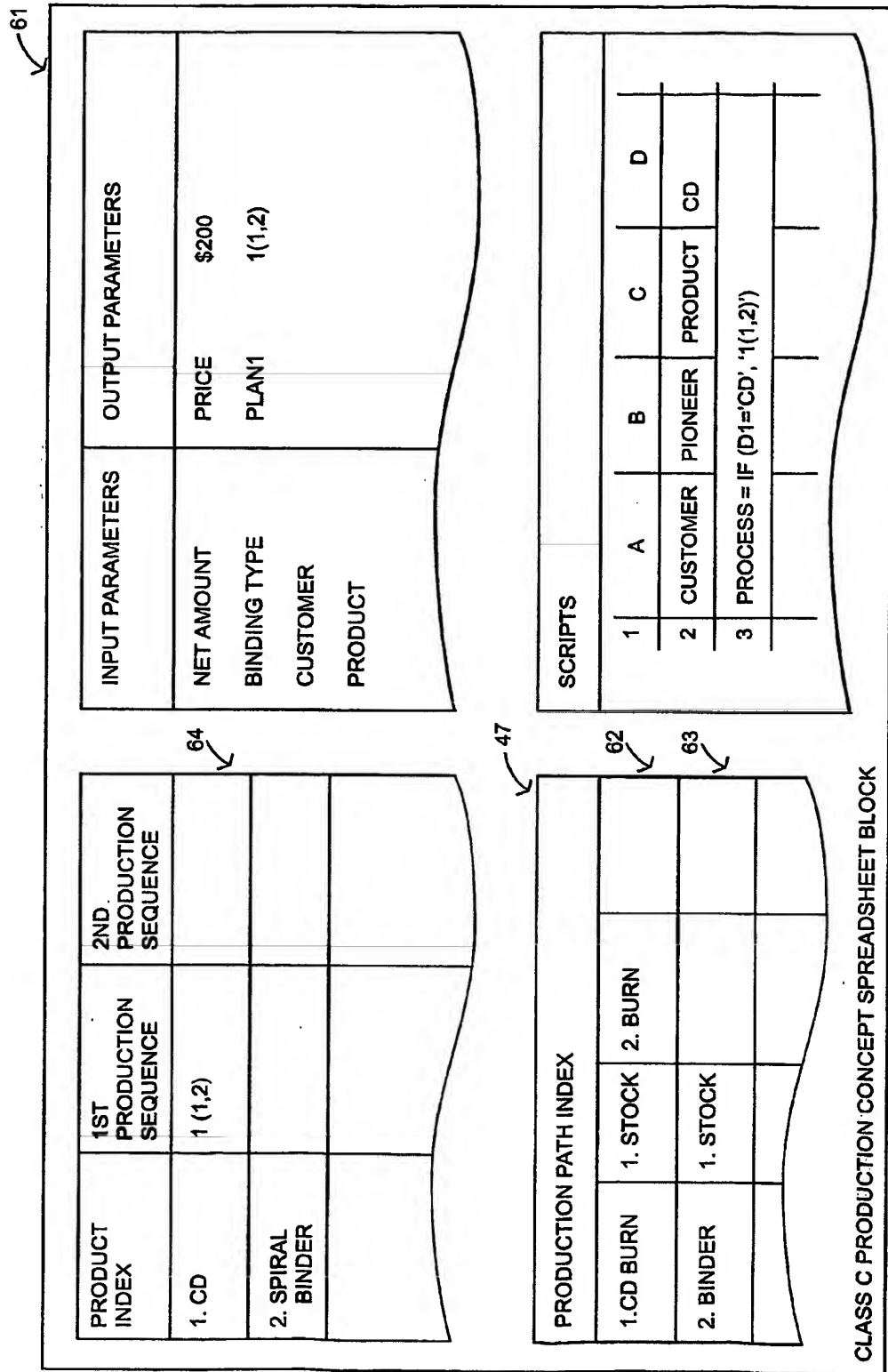


FIG. 11

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OFFSET PRINTER RESOURCE SPREADSHEET BLOCK

INPUT PARAMETERS

NET AMOUNT
COLORS
COLORS COVERAGE
SHEET SIZE
PRESS TYPE
LAMINATION PARAMETERS
CUSTOMER ATTRIBUTES

OUTPUT PARAMETERS

GROSS AMOUNT
SETUP TIME
NUMBER OF SETUPS
USE PERFECTING RUN
RUN TIME
NUMBER OF RUNS
POWDER AMOUNT

SCRIPTS			
1	A	B	C
2	NET AMOUNT	5000	
3			
4			
5	GROSS AMOUNT = B2 X 1.2		

FIG. 13

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DIGITAL PRINTER RESOURCE SPREADSHEET BLOCK

INPUT PARAMETERS

NET AMOUNT
COLORS
COLORS COVERAGE
SHEET SIZE
PRESS TYPE
NUMBER OF TRAYS
CUSTOMER ATTRIBUTES
PAPER TYPES OF THE RUN
MULTI CHILD OR SINGLE

OUTPUT PARAMETERS

GROSS AMOUNT
TRAY 1 CHILD
TRAY 2 CHILD
TRAY 3 CHILD
RUN TIME

SCRIPTS			
1	A	B	C
2		NET AMOUNT	1000
3			
4		GROSS AMOUNT = C3 + 2	
5		RUN TIME = C3 / 4000	
6			

FIG. 14

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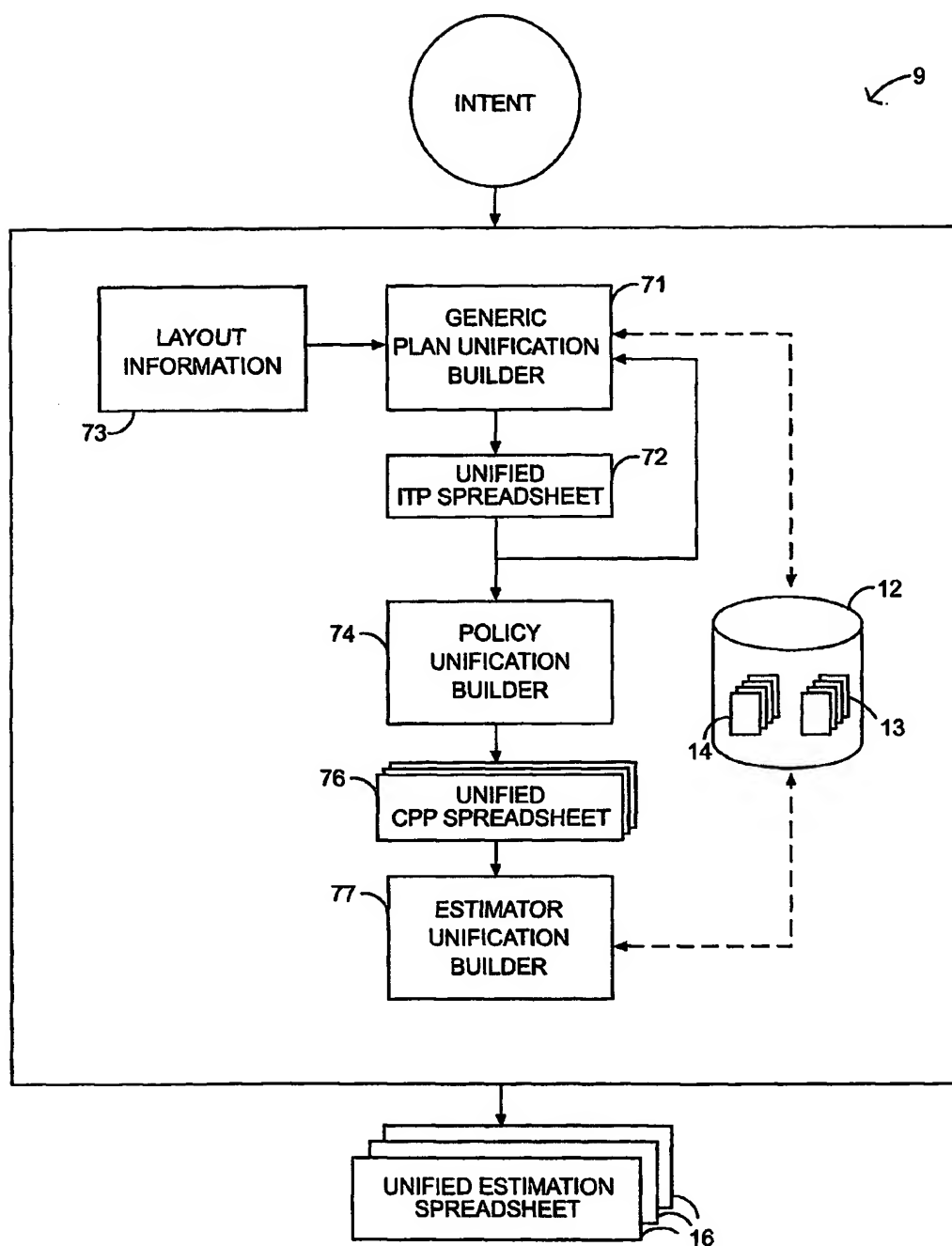


FIG. 15

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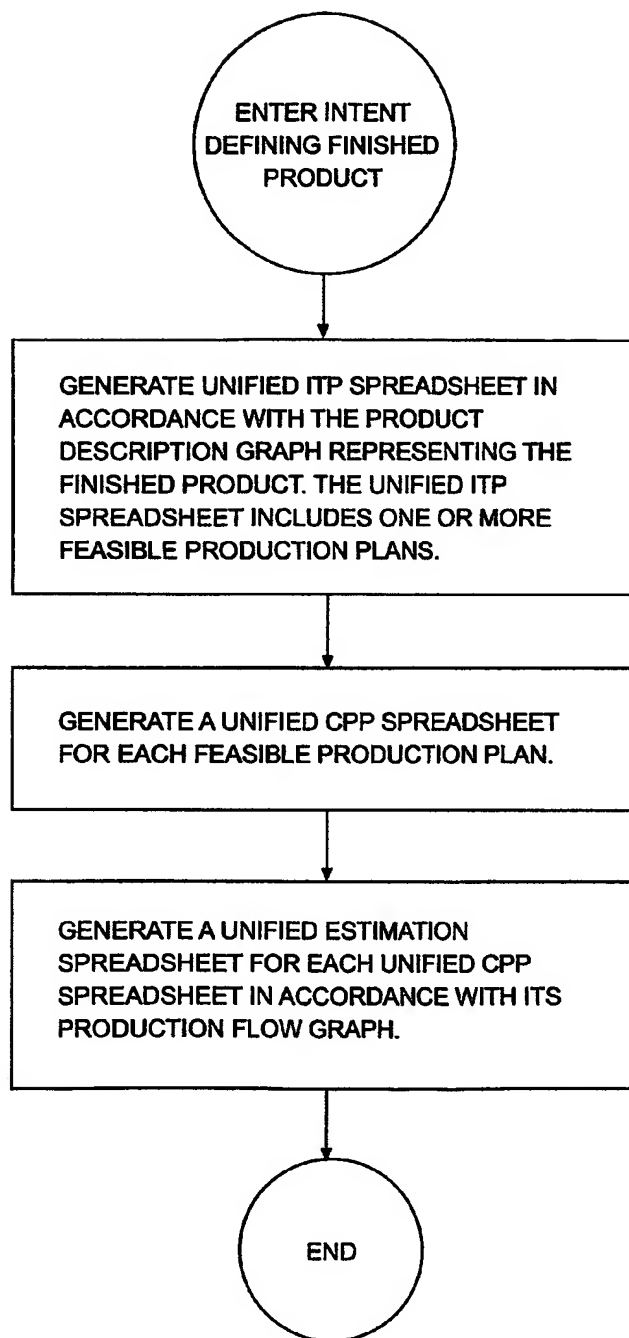


FIG. 16

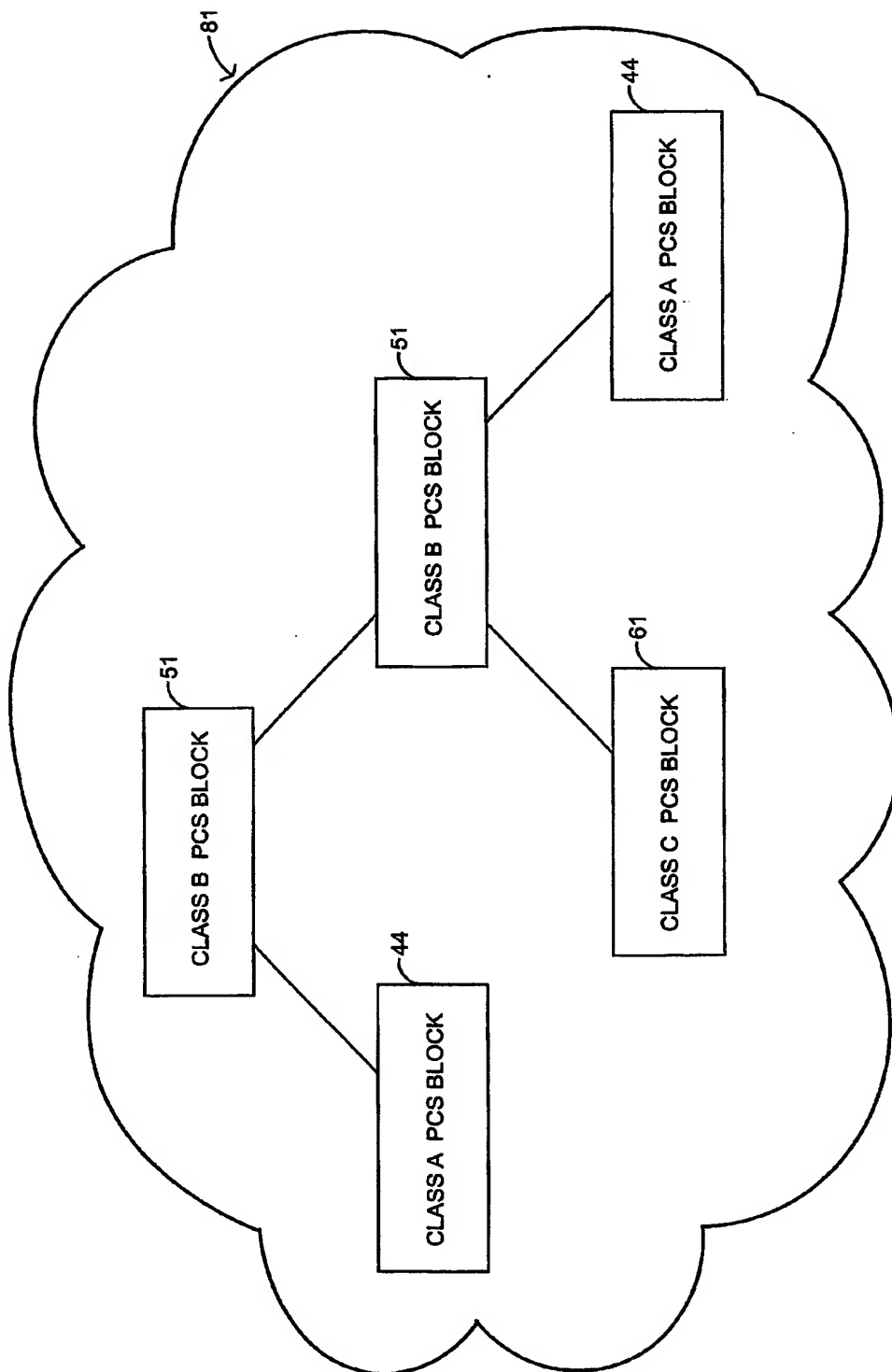


FIG. 17

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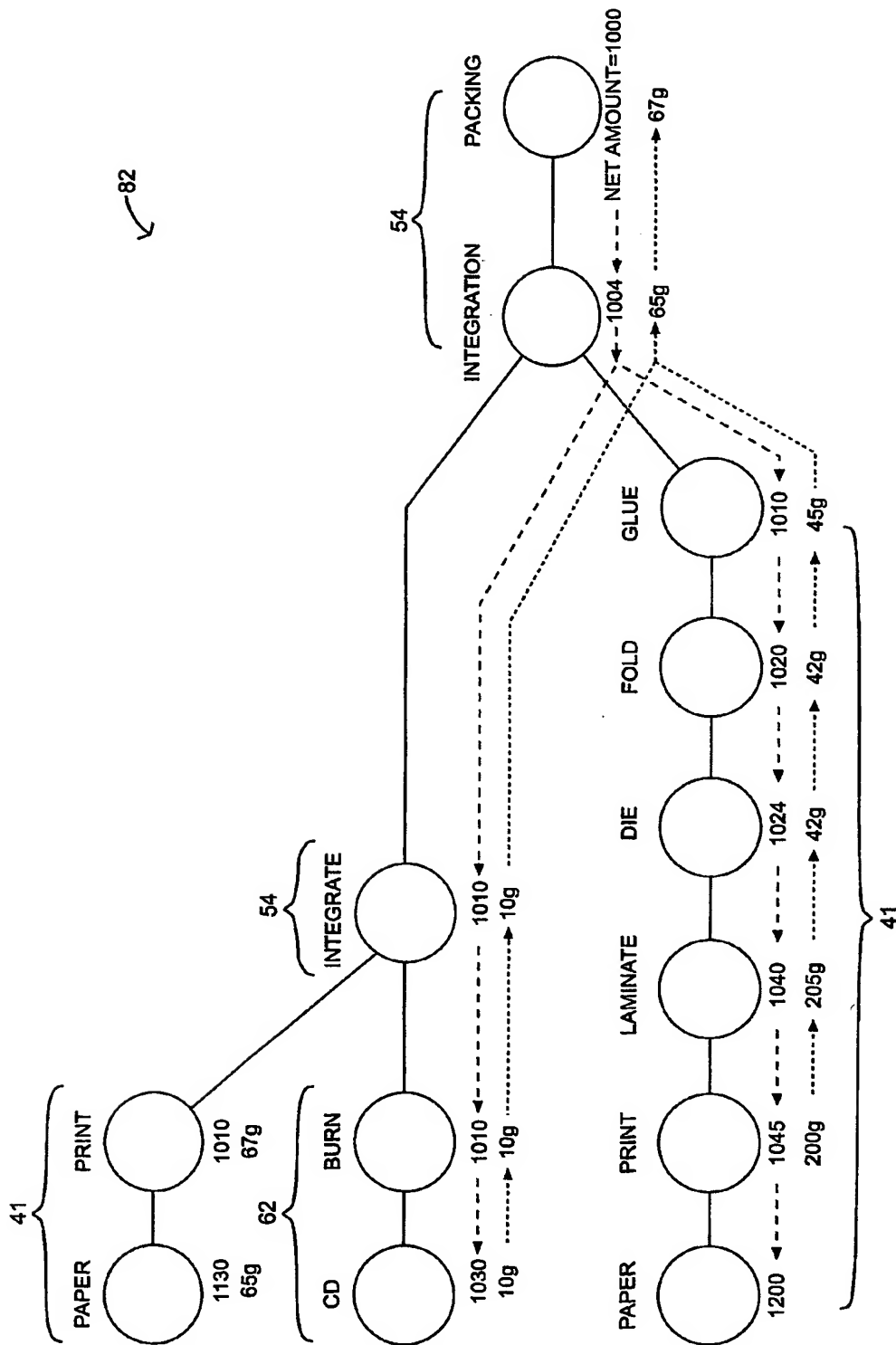


FIG. 18

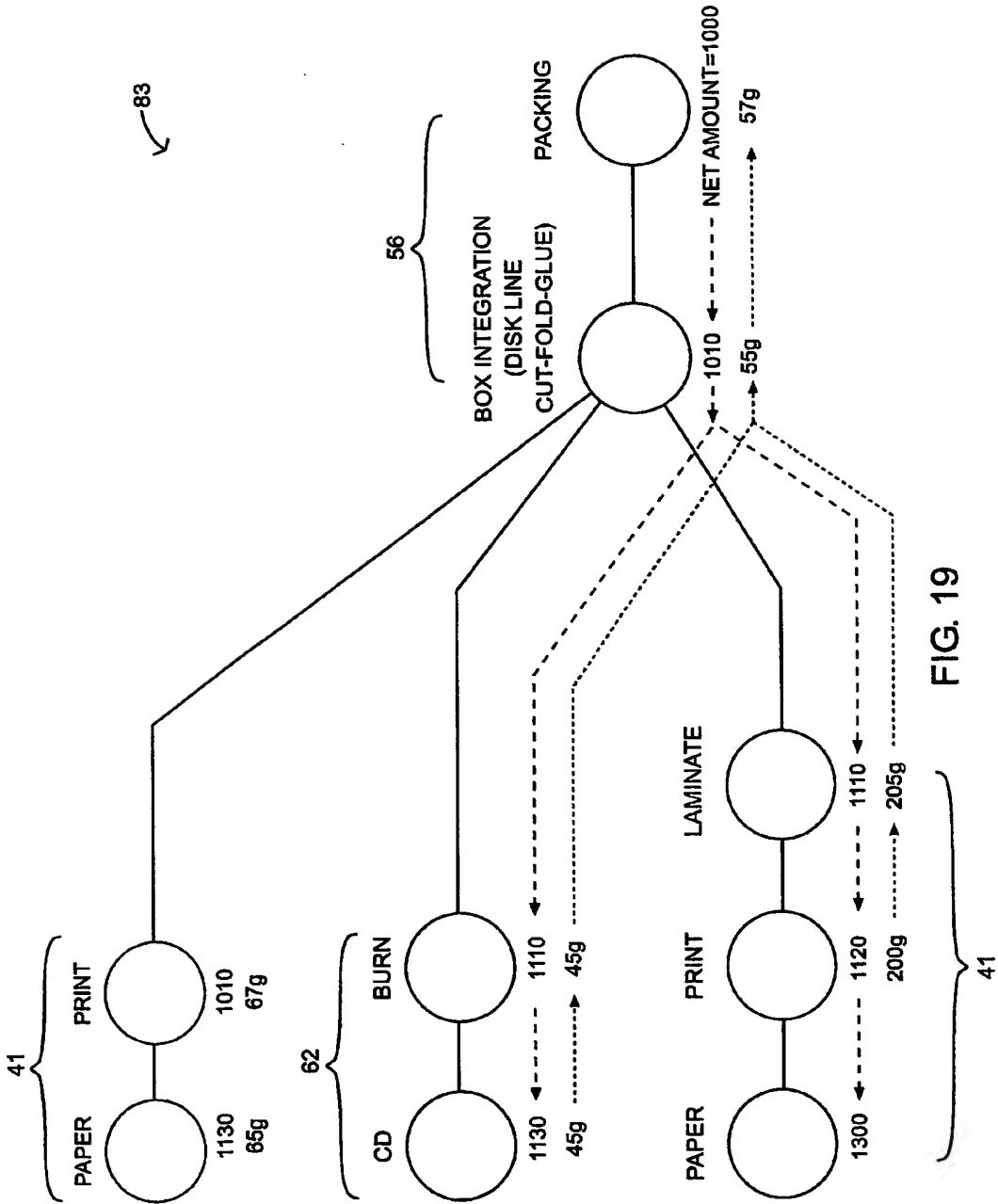


FIG. 19